

CF141

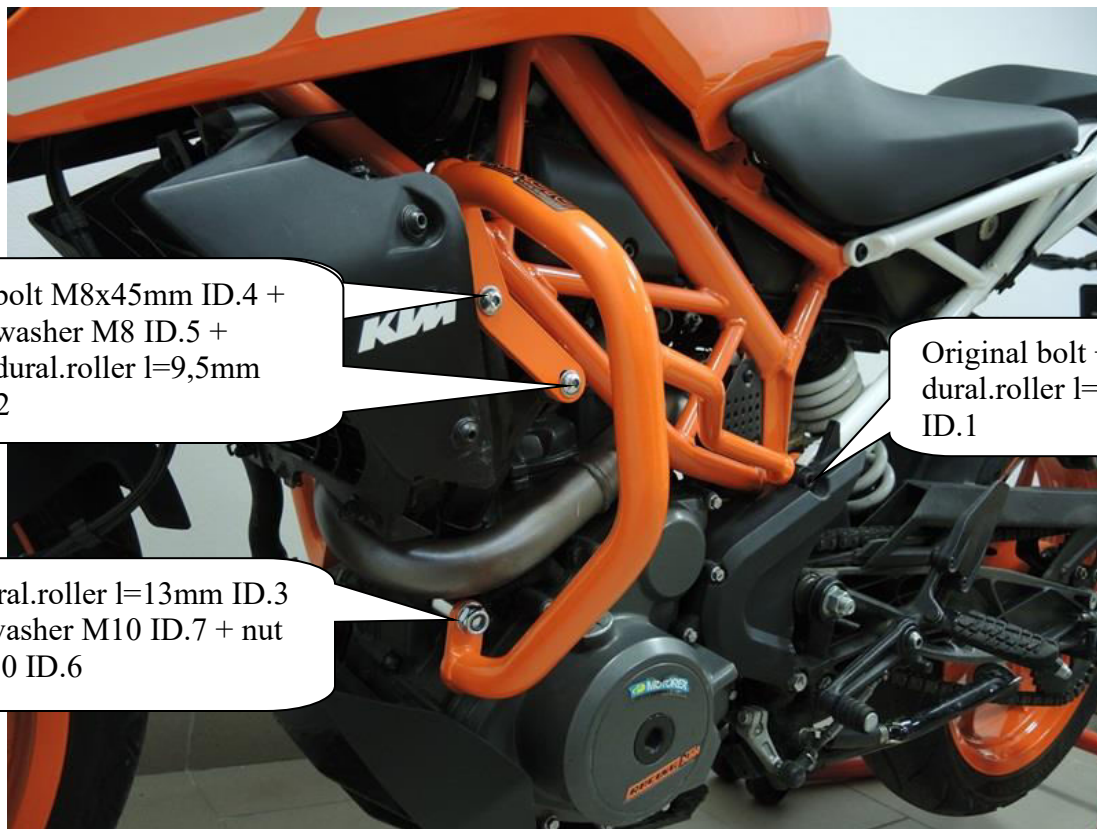
KTM 390 Duke

Kit for the left side			
ID	Description	Cat.No.	Pcs
1	Dural.roller l=5,6mm	214	1
2	Dural.roller l=9,5mm	1392	2
3	Dural.roller l=13mm	1155AL	1
4	Bolt M8x45mm (button)	964	2
5	Washer M8	802	2
6	Nut M10-insurance	810	1
7	Washer M10	804	1
8	Sticker RDmoto		2

Kit for the right side			
ID	Description	Cat.No.	Pcs
1	Dural.roller l=16mm	252	1
2	Dural.roller l=14mm	1393	2
3	Dural.roller l=18mm	1135	1
4	Bolt M8x45mm	820	1
5	Bolt M8x45mm (button)	964	2
6	Washer M8	802	3
7	Bolt M10x180mm	978	1
8	Washer M10	804	1

We recommend using medium strength thread glue during assembly.

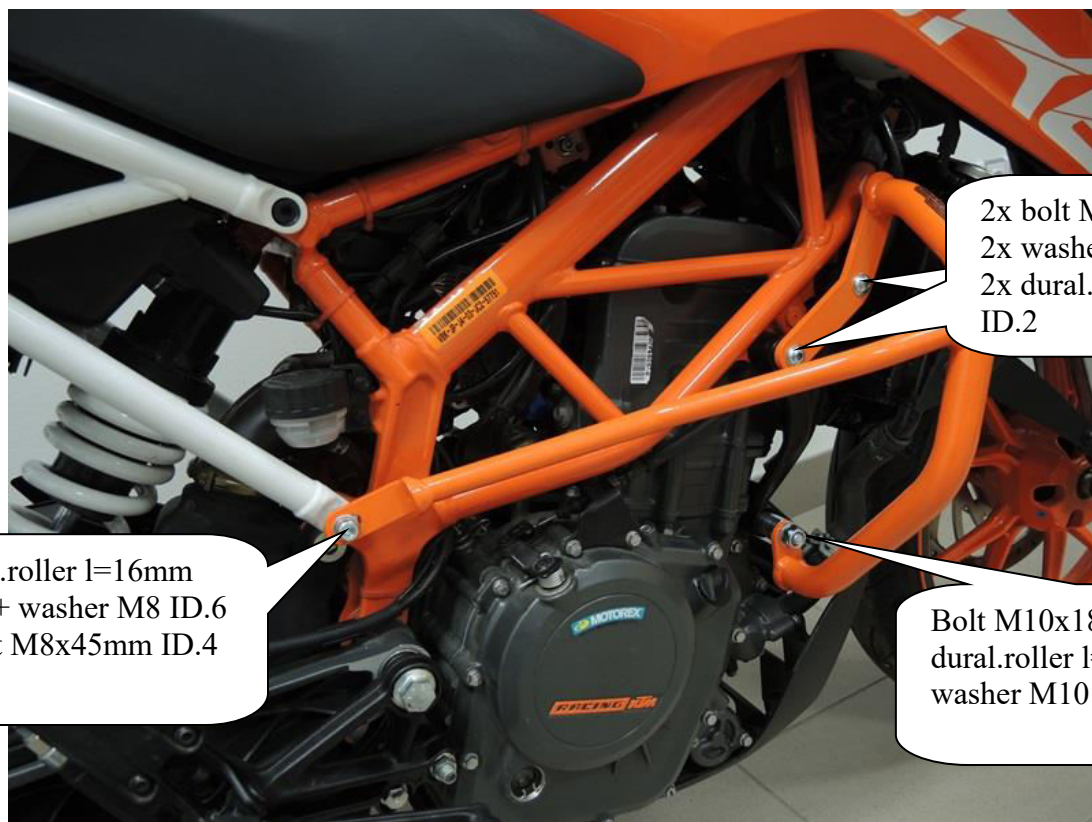
1. Remove the original screws on the right side.
2. Take duralumin rollers l=14mm ID.2 and insert them into the frame in the upper part.
3. Take the duralumin roller l=18mm ID.3 and insert it into the frame at the bottom.
4. Now take the crash frame for the right side and lightly mount it with M8x45mm ID.5 bolts with M8 ID.6 washers at the top of the frame, but do not tighten.
5. At the bottom, insert the M10x180mm ID.7 bolt with the M10 ID.8 washer into the crash frame and motorcycle frame.
6. In the back part, insert the duralumin roller l=16mm ID.1 under the fall frame and tighten it slightly with the M8x45mm ID.4 screw with the M8 ID.6 washer.
7. Now remove the original screws on the left side.
8. Take duralumin rollers l=9.5mm ID.2 and insert them into the frame in the upper part.
9. Loosen the plastic (sprocket cover) at the back and remove the original top screw.
10. Take the duralumin roller l=13mm ID.3 and insert it into the frame at the bottom.
11. Now you can take the crash frame for the left side and put it on the front lower bolt, tighten the crash frame slightly with the M10 ID.6 nut with the M10 ID.7 washer.
12. Use M8x45mm ID.4 screws with M8 ID.5 washers again to fix the fall frame in the upper part, tighten slightly.
13. In the rear part, insert the crash frame under the plastic cover of the chain and insert the duralumin roller l=5.6mm ID.1, you will no longer need the original roller. Tighten the frame at this point with the original screw.
14. Now you can tighten all the screws and nuts on both sides.



2x bolt M8x45mm ID.4 +
2x washer M8 ID.5 +
2x dural.roller l=9,5mm
ID.2

Original bolt +
dural.roller l=5,6mm
ID.1

Dural.roller l=13mm ID.3
+ washer M10 ID.7 + nut
M10 ID.6



2x bolt M8x45mm ID.5 +
2x washer M8 ID.6 +
2x dural.roller l=14mm
ID.2

Dural.roller l=16mm
ID.1 + washer M8 ID.6
+ bolt M8x45mm ID.4

Bolt M10x180mm ID.7 +
dural.roller l=18mm ID.3 +
washer M10 ID.8