

CF198

Honda CRF1100L Africa Twin –Manual version

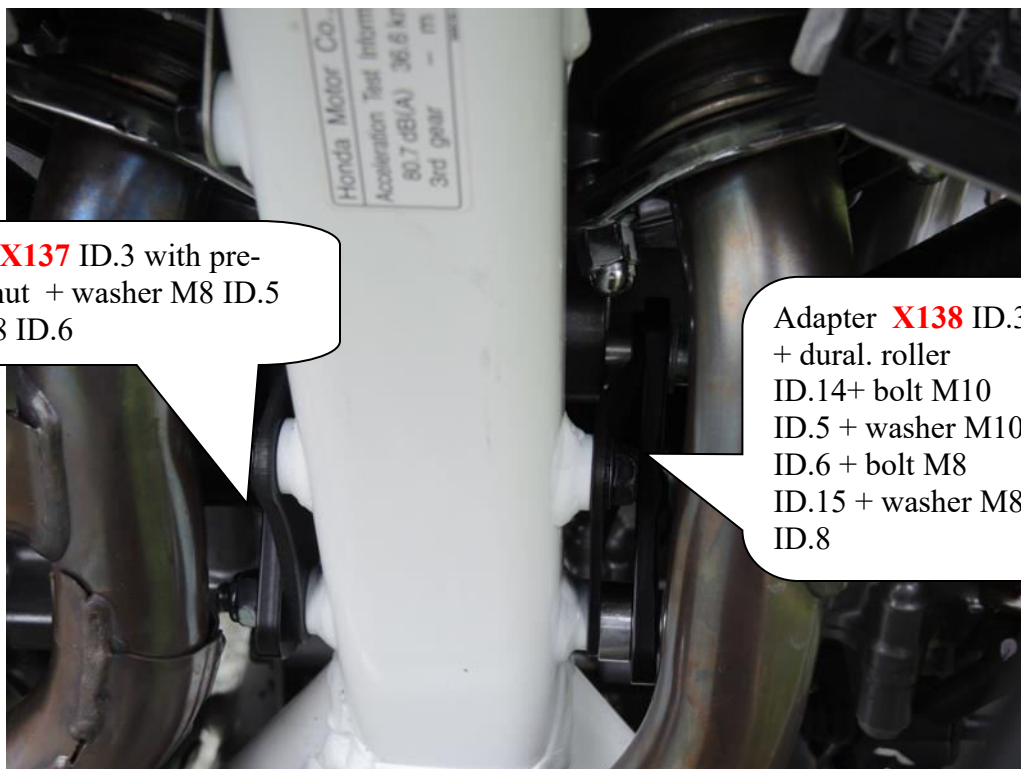
Kit for Left Side			
ID	Description	Cat.No	Pcs
1	Upper Crash Frame	CF180-L	1
2	Bottom Crash Frame	CF206-L	1
3	Steel Adapter	X138	1
4	Steel Adapter - Bottom	X143	1
5	Bolt M10x110mm	879	1
6	Washer Flat M10	804	1
7	Bolt M8x35mm – under light	861	2
8	Washer M8- Flat	802	11
9	Safety nut M8	809	5
10	Bolt M6x20mm – under light	1024	2
11	Washer M6 – under light	1023	4
12	Nut M6 – under light	948	2
13	Bolt M8x25mm	831	3
14	Dural. Sleeve lenght = 8mm	DV1334	1
15	Bolt M8x110mm	844	1

Kit for Right Side			
ID	Description	Cat.No	Pcs
1	Upper Crash Frame	CF180-P	1
2	Bottom Crash Frame	CF206-P	1
3	Steel adapter – with nut	X137	1
4	Steel adapter – under light	X180	1
5	Washer M8- Flat	802	7
6	Safety nut M8	809	4
7	Bolt M8x25mm	831	2
8	Bolt M8x50mm	837	1

We recommend using medium strenght thread glue during assembly.

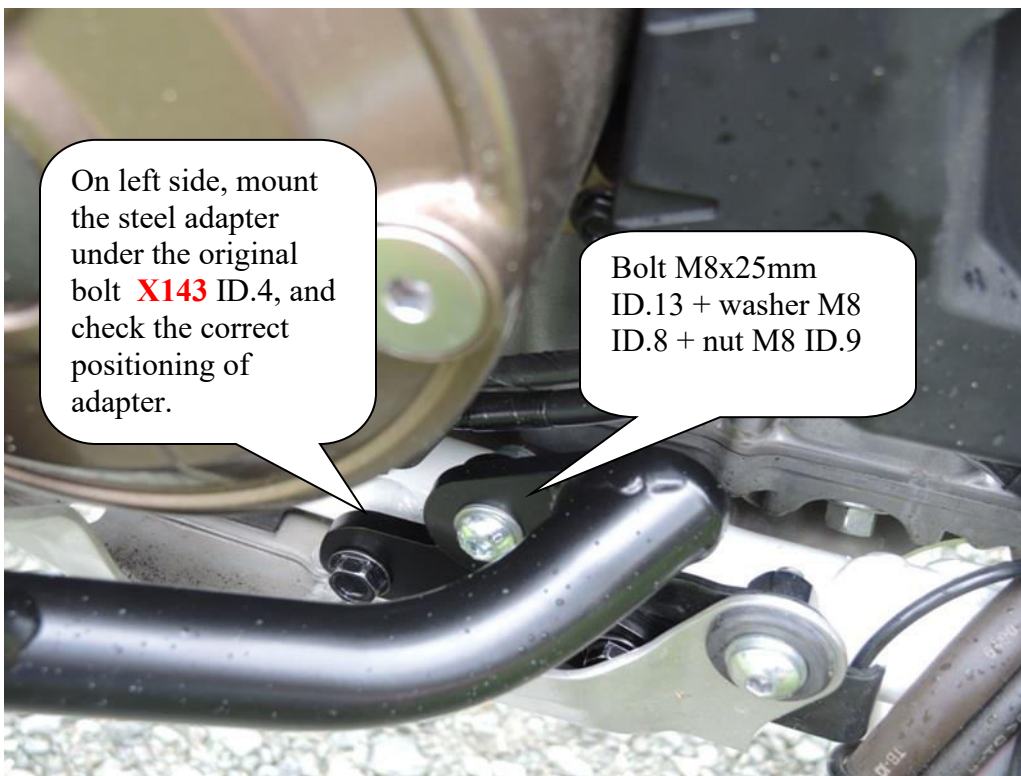
Mounting Instructions:

- 1.) Deinstall the original motorcycle hood.
- 2.) Mount the steel adapters X137, X138 and X143 following below described instructions.
- 3.) Install the original motorcycle hood back on.
- 4.) Mount the steel adapter X180 under the light, but dont tighten any nuts yet, you will need to lean the adapter during assembly of upper frames to correctly fit the M6 bolts connecting upper frames together.
- 5.) Now you may install the upper crash frames which connect under the light. If they differ on each side leaning away from the plastics, you may adjust it by the M6 bolts.
- 6.) Mount the bottom crash frames and finally tighten all bolts.



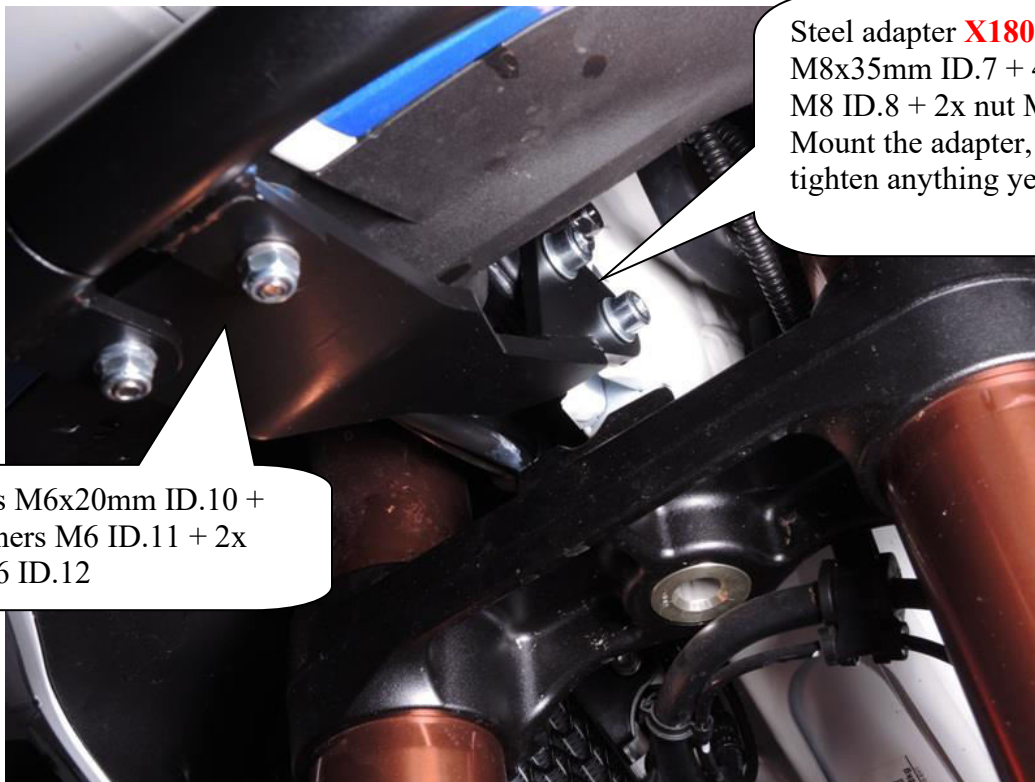
Adapter **X137** ID.3 with pre-welded nut + washer M8 ID.5 + nut M8 ID.6

Adapter **X138** ID.3 + dural. roller ID.14+ bolt M10 ID.5 + washer M10 ID.6 + bolt M8 ID.15 + washer M8 ID.8



On left side, mount the steel adapter under the original bolt **X143** ID.4, and check the correct positioning of adapter.

Bolt M8x25mm ID.13 + washer M8 ID.8 + nut M8 ID.9

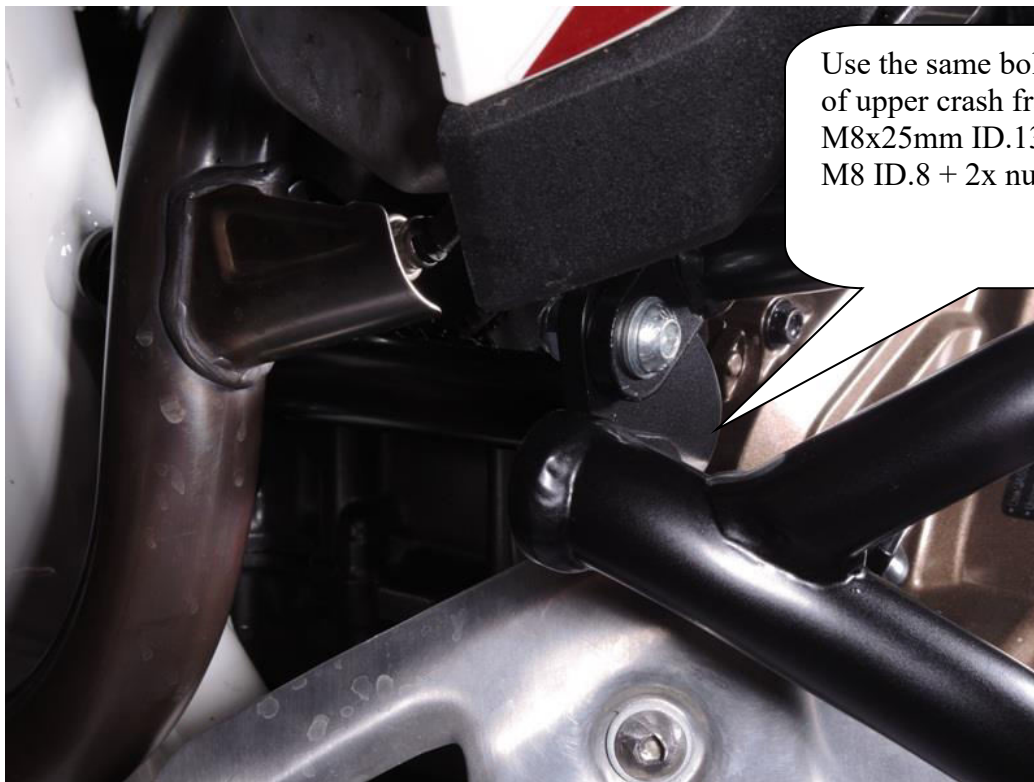


Steel adapter **X180** + 2x bolt M8x35mm ID.7 + 4x washer M8 ID.8 + 2x nut M8 ID.9., Mount the adapter, but dont tighten anything yet

2x bolts M6x20mm ID.10 + 4x washers M6 ID.11 + 2x nuts M6 ID.12



Bolt M8x50mm ID.8 + Washer M8 ID.5 + Nut M8 ID.6



Use the same bolts for fitting of upper crash frames. 2x bolt M8x25mm ID.13 + 4x washer M8 ID.8 + 2x nut M8 ID.9



Use the same bolts for fitting of upper crash frames. 2x bolt M8x25mm ID.7 + 4x washer M8 ID.5 + 2x nut M8 ID.6