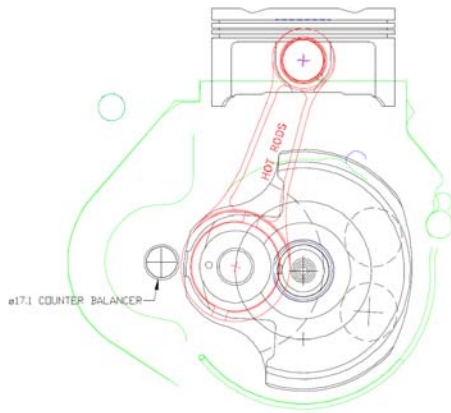
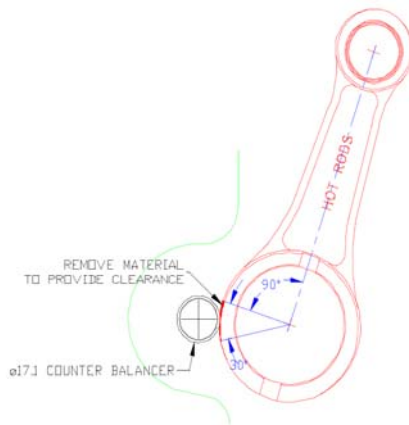


INSTALLATION CHECK FOR #4259

Due to tight clearance between the rod big end OD and counter balancer shaft and tolerances variation between mating parts, it is necessary to check the clearance between them when installing the 4259 crankshaft.

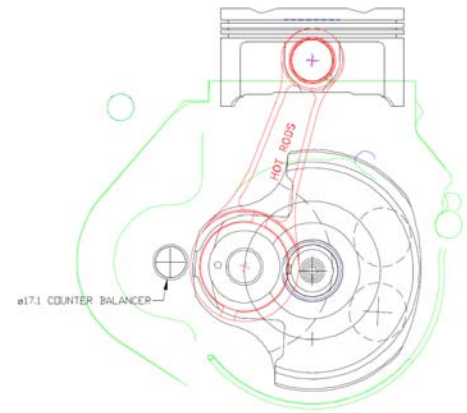


If required, a minimum amount of material should be removed from the rod big end OD (the area is specified in picture below) to provide running clearance between the counter balancer shaft and rod big end OD (about 1mm or 0.04" of clearance):

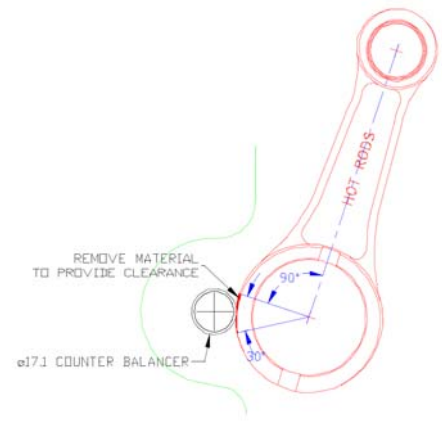


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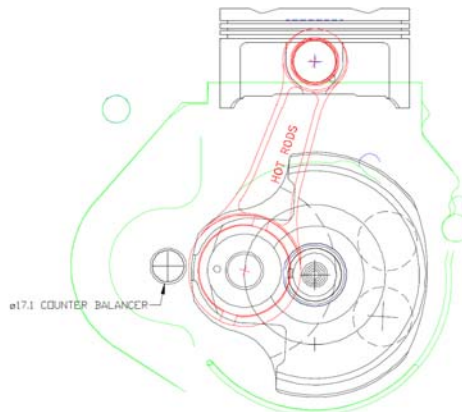


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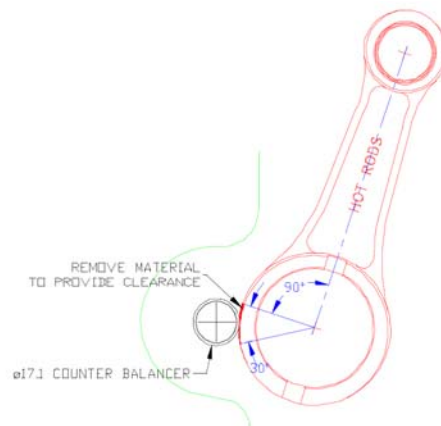


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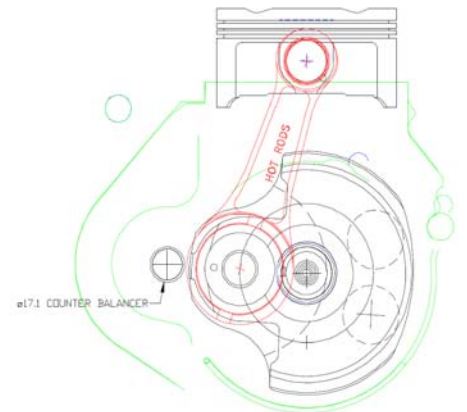


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